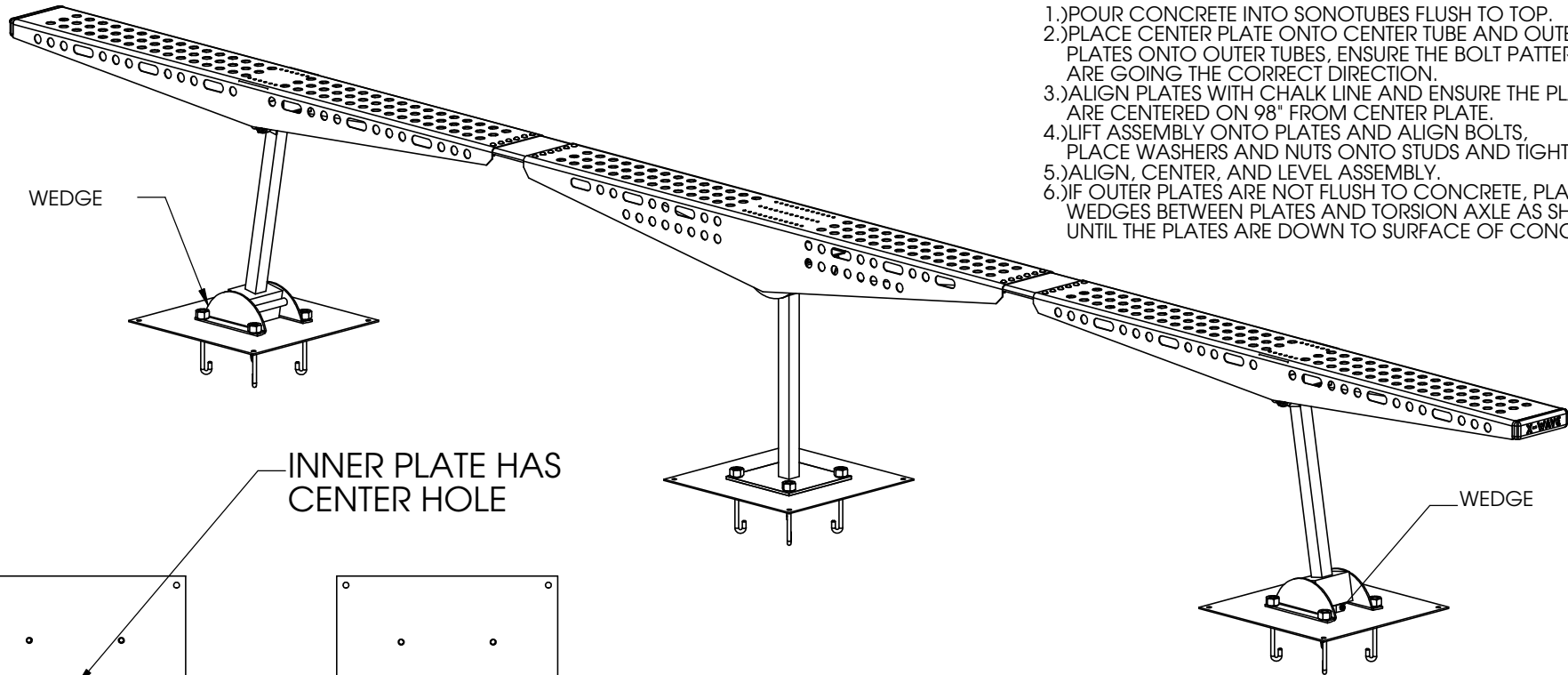
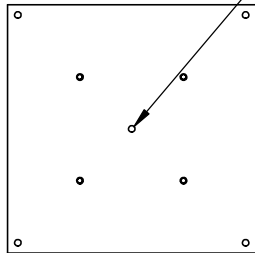


DATE	REV.	DESCRIPTION	DRAFT
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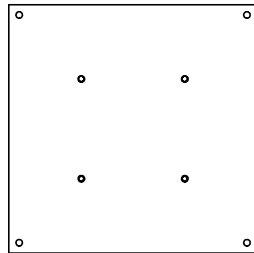
- 1.)POUR CONCRETE INTO SONOTUBES FLUSH TO TOP.
- 2.)PLACE CENTER PLATE ONTO CENTER TUBE AND OUTER PLATES ONTO OUTER TUBES, ENSURE THE BOLT PATTERNS ARE GOING THE CORRECT DIRECTION.
- 3.)ALIGN PLATES WITH CHALK LINE AND ENSURE THE PLATES ARE CENTERED ON 98" FROM CENTER PLATE.
- 4.)LIFT ASSEMBLY ONTO PLATES AND ALIGN BOLTS, PLACE WASHERS AND NUTS ONTO STUDS AND TIGHTEN.
- 5.)ALIGN, CENTER, AND LEVEL ASSEMBLY.
- 6.)IF OUTER PLATES ARE NOT FLUSH TO CONCRETE, PLACE WEDGES BETWEEN PLATES AND TORSION AXLE AS SHOWN UNTIL THE PLATES ARE DOWN TO SURFACE OF CONCRETE.




INNER PLATE HAS CENTER HOLE



INNER PLATE WITH J-BOLTS QTY 1



OUTER PLATE WITH J-BOLTS QTY 2

 <small>100 INDUSTRIAL DR. ORCUTA, WI 54220 U.S.A. P. 710.204.2230 F. 710.204.4517 WWW.XCCENT.BZ WWW.XCCENTDECKING.COM</small>	<small>THIS DOCUMENT AND THE INFORMATION CONTAINED HEREIN IS CONFIDENTIAL AND PROPRIETARY PROPERTY. IT MUST NOT BE USED, REPRODUCED, OR ITS CONTENT DISCLOSED, IN WHOLE OR IN PART, WITHOUT PRIOR WRITTEN CONSENT OF XCCENT INC.</small> -DO NOT SCALE DRAWING-	TITLE: XCCENT, INC.		
	<small>TOLEANCES UNLESS SPECIFIED OTHERWISE</small> DECIMAL ±1/16" ANGLE ±2°	<small>DRAFT:</small> <small>APPD:</small>	P/N: 9800-QK	REV:
		<small>DATE:</small>	<small>SCALE: 1:4</small>	<small>SHEET 1 OF 1</small>